

WORK ORDER 2009-06

Date opened: 27 February 2009

Project: Steps
Type: Eurocopter AS350/355 SeriesBatch Quantity: 1 Forward Step Ass'y (Right Hand)
1 Maintenance Step Ass'y (Right Hand)
1 Peg Step Ass'y (Right Hand)Approval: C-LSH09-303/D
Drawing List: DCL827

Fabrication and Assembly Drawing(s)	Description
82701, Rev. 0	High Maintenance Step Inst'n
78601-02, Rev. 0	High Mount Provisions Inst'n
82703, Rev. 0, Sheets 1 & 2	Peg Step Inst'n
82704, Rev. 0, Sheets 1 & 2	Forward Step Inst'n

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:

Document Control List revision level matches (or exceeds) STC:

Drawings revision levels match Document Control List:

Y	As No - LTC.
Y	✓
Y	✓

Purchase order or Work order source is recorded for each part/ass'y:

Tests and inspections specifically called out on drawings are complete:

Release tags associated with all fabricated parts are attached:

All mounting hardware and supplies are included:

Y	✓
Y	✓
Y	✓
Y	✓

List all non-conformities raised: _____

Welder Signature: _____

Date: _____

Inspector Signature: _____

Date: _____

Drawing: 82701 Revision 0
Assembly: 82701-01 High-Mounted Maintenance Step Installation

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1	78601-02	High-Mounted Provisions Installation			
1	82710-01	Maintenance Step Assembly		2009-06	

Processes	Per	Mat'ls Used	Inspection	Signature
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Final Inspection	Drawing 82701			
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Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 78601 Revision 0
Assembly: 78601-02 High-Mounted Provisions Installation

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1	78601-02	High-Mounted Provisions Installation			
4	78620-01	Clamp			
2	78631-01	High Beam			
8	AN4-7A	Bolt			
4	AN4-14A	Bolt			
12	AN960-416	Washer			

Processes	Per	Mat'ls Used	Inspection	Signature
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Final Inspection Drawing 78601

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Tag incomplete parts with Work Order # when stored between processes.

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Drawing: 82703 Revision 0
Assembly: 82703-01 Peg Step Installation (Left-Hand)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1	82703-01	Peg Step Installation (Left-Hand)			
1	78601-02	High-Mounted Provisions Installation			
1	78635-01	Peg Step Assembly			
2	AN4-5A	Bolt			
2	AN960-416	Washer			
2	MS21044N4	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
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Final Inspection	Drawing 82703			
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Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 82704 Revision 0
Assembly: 82704-01 Low-Mounted Forward Step Installation

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1	82704-01	Low-Mounted Forward Step Installation			
1	82712-01	Forward Step Assembly			
1	78620-01	Clamp Assembly			
1	AN4-5A	Bolt			
1	AN960-416	Washer			
2	AN3-36A	Bolt			
4	AN960-10	Washer			
2	MS21044N3	Nut			

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 82704			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: High Mounting Beam Assembly Part #: 78631-01
Approval #: SH08-16 Serial #: N/A
WO #: 2008-34 Quantity: 2
Eligibility: AS350/AS355 Series Work Status: Manufactured
Remarks: _____

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

03 MAR 2009
Date

[Signature]
Inspector's Signature

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Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Clamp Assembly Part #: 78620-01
Approval #: SH08-16 Serial #: N/A
WO #: 2008-17 Quantity: 5
Eligibility: AS350/AS355 Series Work Status: Manufactured
Remarks: _____

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03 MAR 2009
Date

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Inspector's Signature

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Maintenance Step Assembly Part #: 82710-01
Approval #: C-LSH08-303/D Serial #: N/A
WO #: 2009-06 Quantity: 1
Eligibility: AS350/AS355 Series Work Status: Manufactured
Remarks: _____

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Date

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Peg Step Assembly (Left) Part #: 82735-02
Approval #: C-LSH08-303/D Serial #: N/A
WO #: 2009-06 Quantity: 1
Eligibility: AS350/AS355 Series Work Status: Manufactured
Remarks: Installed on Beam 78631-01

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03 MAR 2009
Date

[Signature]
Inspector's Signature

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Forward Step Assembly Part #: 82712-01
Approval #: C-LSH08-303/D Serial #: N/A
WO #: 2009-06 Quantity: 1
Eligibility: AS350/AS355 Series Work Status: Manufactured
Remarks: _____

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03 MAR 2009
Date

[Signature]
Inspector's Signature